# TECHNICAL DATA



## PAINTCO EPOXY FLOOR SELF LEVELING 2PK 6435

### DESCRIPTION

Paintco Solvent Free Epoxy Floor/ 2pk is a high performance self leveling universal coating, based on
epoxy and polyamine resins. It is recommended for maintaining dust free atmosphere and preventing
wear and tear of floors. It has good resistance to splash, spillage and fumes to most chemicals.

### PHYSICAL DATA

Pigment : special functional pigments and extenders

Colour : white and grey colors

Appearance : Gloss No of components : Two

Mixing ratio(base : hardener) : 3:1 by volume Specific Gravity(mixed) :  $1.50 \pm 0.02$  Volume Solid %(mixed) : 100 % : 100 % : 100 % C.

Pot Life @30C° : Approx.1 hours

Drying Time @30C° : Dust Dry : 2 hrs : Through Dry : 6 hrs

Complete curing : 7 days

Recoating interval : 10 hrs (minimum)

Theor. Coverage at 500 microns DFT: 2 m2/lit.

#### APPLICATION DATA

Application Tools : airless spray, roller Thinner : No dilution required

Cleaning tools : Thinner 477/1

We recommend that new concrete floors must be aged and weathered three month before painting
otherwise paint coating may fail. However, for quick painting of concrete floor, acid etching (10% of
HCL) followed by washing with copious amount of water is recommended. Acid etching greatly improves
the adhesion of paint and also neutralize any alkali which has a destructive action on paint film. To
obtain satisfactory durability, we recommend that 2-3 coats of Paintco Solvent Free Epoxy Floor 2pk
6435 should be applied.

### REMARKS

- The surface should be free from oil, dust and grease etc.
- Application below 4°C or where the relative humidity is over 85% should be avoided.
- Paintco Epoxy Sealer 2pk 3993 should be used as first coat for sealing purpose followed by 2-3 coats of Paintco Solvent Free Epoxy Floor 2pk 6435.

